

Receiving Report

Date: 14/8/25
 Supplier: thysseh

Batch No: M120125
 Dart P/O: 25481

Packing Slip: Yes ☒ No ☐
 Invoice: Yes ☐ No ☒
 Receipt: Cash ☐ Cr ☒
 New Supplier Yes ☐ No ☒

Release Note Attached: Yes ☐ No ☒ N/A ☐
 Waybill Attached: Yes ☐ No ☒
 Shipment Complete: ^{DAS} Yes ☒ No ☐ N/A ☐
 QC18 Inspection 18 ☒ N/A ☐
 Work Order 9-80 14/05/25 N/A ☒

Discrepancies

Part Number	Description	Quantity Ordered	Quantity Rec'd	Quantity Short	Quantity Inspected	Quantity Rejected	Comment / NCR Number

Initials of Receiver

QC12

Production/Admin: 14/8/25
 Date
 Received/Costing
 Initial

Location

Page 1 of 1

All amounts are calculated in domestic currency.

2014

All Currencies

Grouped by Vendor ID

[illegible]

B I L L O F L A D I N G

No: PEC 892775

Ship From:
THYSSENKRUPP MATERIALS NA
2821 LANGSTAFF ROAD
CONCORD, ONTARIO L4K 5C6
Tel: 905 669 9444 Fax: 905-738-9033

Ship Date 22Aug14 at 11:39 From PFW
Probill
Via VIM TRUCK
FOB HAWKESBURY
Frt PREPAID
Route 0- 0 Manifest
Vhcle Trailer
Slp STAN IVERS (905-532-1350)
Sold To: (18170)
DART AEROSPACE (US)
1270 ABERDEEN STREET
HAWKESBURY, ONTARIO K6A 1K7

Ship To: (0)
DART AEROSPACE (US)
1270 ABERDEEN STREET
HAWKESBURY, ONTARIO K6A 1K7
Tel: 613-632-5200 Fax: 16136321053

B I L L O F L A D I N G

1) Our Order PEC-712977- 1 Your PO # 25416 *-725481*
Part # OFFERING: Rel # / MIKE

ALUMINUM PLATE 7075-T651

.375" THICK X 5.0000" X 144.0000"

Heat Number	Tag No
R12372	325035

Quantity
25.00 SFT

PCS
5

Wt	LBS
	136

MTR

2) Our Order PEC-712977- 2 Your PO # 25416

Part # : OFFERING

Rel # / MIKE

ALUMINUM PLATE 7075-T651

.375" THICK X 6.0000" X 144.0000"

Heat Number	Tag No
R12372	325036

Quantity
30.00 SFT

PCS
5

Wt	LBS
	164

MTR

TOTAL:	Tags	PCS	LBS
	2	10	300

Heat Number
R12372

*** Chemical Analysis ***

MILL TEST REPORTS, PACKING SLIPS ARE TO SENT
WITH MATERIAL AND FAXED TO THE CUSTOMER PRIOR
TO SHIPPING.

ATTN: CHANTAL/LINDA

** ALL PACKING SLIPS MUST HAVE THE HEAT NUMBER *
** REFERENCED ON IT **

TOTAL 1 BDL GW 335 LBS

Page: 1Continued

ALUMINIUM - ALUMINUM - CUIVRE - COPPER - ELASTIQUE - PLASTICS - ADIER INOX
ALUMINUM - BRASS - COPPER - PLASTICS - STAINLESS

TOUTES ERREURS ET/OU MARCHANDISES MANQUANTES DOIVENT ETRE
RAPPORTÉES IMMÉDIATEMENT.

ERRORS OR SHORTAGE MUST BE REPORTED IMMEDIATELY

RETOUR DE MARCHANDISES AVEC NOTRE NUMERO D'APPROBATION SEULEMENT.
MERCHANDISE MAY NOT BE RETURNED WITHOUT OUR APPROVAL NUMBER.

REÇU EN BONNE CONDITIONS / RECEIVED IN GOOD CONDITION

DATE

14/09/25

SHIP FROM:
THYSSENKRUPP MATERIALS NA
2821 LANGSTAFF ROAD
CONCORD, ONTARIO L4K 5C6
Tel: 905 669 9444 Fax: 905-738-9033

SHIP TO: (0)
DART AEROSPACE (US)

NO: PEC 892775
SHIP DATE 22Aug14 at 11:39 From PFW
PROBILL
Via VIM TRUCK
FOB HAWKESBURY
Frt PREPAID
Route 0- 0 Manifest
Vhcle Trailer
Slp STAN IVERS (905-532-1350)
Sold To: (18170)
DART AEROSPACE (US)

B I L L O F L A D I N G

*CUSTOMER PICK-UP HRS AT THYSSENKRUPP MATERIALS NA
CONCORD, ONT.* *** 9:00 AM TO 4:00 PM ***
**** TEL. 800-926-2600 ****

* WE STOCK STAINLESS STEEL *
* PLEASE LET US QUOTE YOUR NEXT REQUIREMENT *

***PLEASE NOTE A \$25.00 ENERGY SURCHARGE WILL BE
ADDED TO EVERY ORDER.***
THYSSENKRUPP MATERIALS NA WILL CONDUCT THEIR
INVENTORY, SEPT. 18 & 19/2014. THERE WILL BE NO
CUSTOMER PICKUPS THOSE DAYS. HOWEVER, THE SALES
OFFICE WILL REMAIN OPEN.

Page: 2 Last

ALUMINIUM - LAITON - CUIVRE - PLASTIQUE / ACIER INOX
ALUMINUM - BRASS - COPPER - PLASTICS / STAINLESS

TOUTES ERREURS ET/OU MARCHANDISES MANQUANTES DOIVENT ÊTRE
RAPPORTÉES IMMÉDIATEMENT.

ERRORS OR SHORTAGE MUST BE REPORTED IMMEDIATELY

RETOUR DE MARCHANDISES AVEC NOTRE NUMERO D'APPROBATION SEULEMENT.
MERCHANDISE MAY NOT BE RETURNED WITHOUT OUR APPROVAL NUMBER.

REÇU EN BONNE CONDITIONS / RECEIVED IN GOOD CONDITION

DATE

Constellium Valais SA

CH-3960 Sierre
Suisse

Aerospace and Transportation
Europe - AT Valais, Usines de Sierre et Steg

Tel : +41(0) 27 457 51 11
<http://www.constellium.com>



CONSTELLIUM ROLLED PRODUCTS
RAVENSWOOD, LLC

US -26164 RAVENSWOOD

INSPECTION CERTIFICATE

According To **EN 10204-3.1**
Disp. Advice / Cert **0080237066**
Date **10/07/2013** Page **1**

Your Order **5400179908**
Copper
Project
Dated **01/05/2013**
Our Confirmation No. **143280-40**
Customer No. **606281**
Sales Contact **Fabienne Salamin**
++41 (27) 457 6432
Certificate Dpt : **41 27 457 66 92**

Aluminium plates in **AA7075-T651**, mill finish, Alumatex paper interleaved
To **AMS 4045K, AMS QQ-A-250/12** August 1997, ASTM B209 and SIE0002

Your article : 012-000497

Lot	Production No.	Weight	Quantity	Dimensions
R12370	6241625	2729.28 Lbs	4	0.750" x 60.50" x 144.50"

Mechanical and technological properties

Sample	Temper	Ksi-UTS	Ksi-YS	A%2inch	HB								
min-max	T651	>=78	>=68	>=7									
min-max													

Measured values

R12370-1	T651	85.0	74.7	13	178								
R12370-2	T651	86.0	76.0	11	176								

Chemical composition

Required composition (% by weight)

Casting No	Si	Fe	Cu	Mn	Mg	Cr	Ni	Zn	Ti		
Min			1.2		2.1	.18		5.1			
Max	.40	.50	2.0	.30	2.9	.28	.05	6.1	.20		

Analysis results (% by weight)

Other elements: Each <= 0.05% Total <= 0.15%

31344331	0.08	0.18	1.60	0.06	2.52	0.19	.0045	5.79	.024		
----------	------	------	------	------	------	------	-------	------	------	--	--

Remark

This certificate of conformance verifies that the organization took effective control of quality to meet the specified requirements on both the sales order(s) and the customer purchase order(s)

*** COUNTRY OF ORIGIN AND MANUFACTURE : SWITZERLAND ***

Compliant to the European Union Directive 2011/65/EU also known as RoHS

Alain Thurre

Inspection Department

Valid without signature 03

Système de Management certifié

ISO 9001 / ISO 14001 / OHSAS 18001

Constellium Valais SA

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Suisse

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Europe - AT Valais, Usines de Sierre et Steg

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RAVENSWOOD, LLC

US -26164 RAVENSWOOD

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According To **EN 10204-3.1**
Disp. Advice / Cert **0080237066**
Date **10/07/2013** Page **1**

Your Order **5400179908**
Copper
Project
Dated **01/05/2013**
Our Confirmation No. **143280-40**
Customer No. **606281**
Sales Contact **Fabienne Salamin**
++41 (27) 457 6432
Certificate Dpt : **41 27 457 66 92**

Aluminium plates in AA7075-T651, mill finish, Alumatex paper interleaved
To AMS 4045K, AMS QQ-A-250/12 August 1997, ASTM B209 and SIE0002

Your article : 012-000497

Lot	Production No.	Weight	Quantity	Dimensions
R12371	6241625	4069.67 Lbs	6	0.750" x 60.50" x 144.50"

Mechanical and technological properties

Sample	Temper	Ksi-UTS	Ksi-YS	A%2Inch	HB							
min-max	T651	>=78	>=68	>=7								
min-max												

Measured values

R12371-1	T651	85.1	75.3	13	178							
R12371-2	T651	85.1	75.3	14	178							

Chemical composition

Required composition (% by weight)

Casting No	Si	Fe	Cu	Mn	Mg	Cr	Ni	Zn	Ti		
Min			1.2		2.1	.18		5.1			
Max	.40	.50	2.0	.30	2.9	.28	.05	6.1	.20		

Analysis results (% by weight)

Other elements: Each <= 0.05% Total <= 0.15%

31344331	0.08	0.18	1.60	0.06	2.52	0.19	.0045	5.79	.024		
----------	------	------	------	------	------	------	-------	------	------	--	--

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According To **EN 10204-3.1**
Disp. Advice / Cert **0080237066**
Date **10/07/2013** Page **1**

Your Order **5400179908**
Copper
Project
Dated **01/05/2013**
Our Confirmation No. **143280-50**
Customer No. **606281**
Sales Contact **Fabienne Salamin**
++41 (27) 457 6432
Certificate Dpt : **41 27 457 66 92**

Aluminium plates in **AA7075-T651**, mill finish, Alumatex paper interleaved
To AMS 4045K, **AMS QQ-A-250/12** August 1997, ASTM B209 and SIE0002

Your article : 012-000501

Lot	Production No.	Weight	Quantity	Dimensions
R12372	6241623	3117.28 Lbs	9	0.375" x 60.50" x 144.50"

Mechanical and technological properties

Sample	Temper	Ksi-UTS	Ksi-YS	A%2Inch	HB							
min-max	T651	>=78	>=67	>=9								
min-max												

Measured values

R12372-1	T651	86.0	75.5	14	174							
R12372-2	T651	85.4	75.5	14	176							

Chemical composition

Required composition (% by weight)

Casting No	Si	Fe	Cu	Mn	Mg	Cr	Ni	Zn	Ti		
Min			1.2		2.1	.18		5.1			
Max	.40	.50	2.0	.30	2.9	.28	.05	6.1	.20		

Analysis results (% by weight)

Other elements: Each <= 0.05% Total <= 0.15%

31374812	0.06	0.17	1.47	.028	2.44	0.19	.0037	5.63	.022		
----------	------	------	------	------	------	------	-------	------	------	--	--

Remark

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Inspection Department

Valid without signature 03

Système de Management certifié

ISO 9001 / ISO 14001 / CHSAS 18001

Definitive of abbreviations on demand

Constellium Valais SA

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Date **10/07/2013** Page **1**

Your Order **5400179908**
Copper
Project
Dated **01/05/2013**
Our Confirmation No. **143280-50**
Customer No. **606281**
Sales Contact **Fabienne Salamin**
++41 (27) 457 6432
Certificate Dpt : **41 27 457 66 92**

Aluminium plates in **AA7075-T651**, mill finish, Alumatex paper interleaved
To **AMS 4045K, AMS QQ-A-250/12** August 1997, ASTM B209 and SIE0002

Your article : 012-000501

Lot	Production No.	Weight	Quantity	Dimensions
R12373	6241623	3483.25 Lbs	10	0.375" x 60.50" x 144.50"

Mechanical and technological properties

Sample	Temper	Ksi-UTS	Ksi-YS	A%2inch	HB							
min-max	T651	>=78	>=67	>=9								
min-max												

Measured values

R12373-1	T651	85.3	75.1	14	176							
R12373-2	T651	84.7	74.8	13	175							

Chemical composition

Required composition (% by weight)

Casting No	Si	Fe	Cu	Mn	Mg	Cr	Ni	Zn	Ti		
Min			1.2		2.1	.18		5.1			
Max	.40	.50	2.0	.30	2.9	.28	.05	6.1	.20		

Analysis results (% by weight)

Other elements: Each <= 0.05% Total <= 0.15%

31374812	0.06	0.17	1.47	.028	2.44	0.19	.0037	5.63	.022		
----------	------	------	------	------	------	------	-------	------	------	--	--

Remark

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CONSTELLIUM ROLLED PRODUCTS
RAVENSWOOD, LLC

US -26164 RAVENSWOOD

INSPECTION CERTIFICATE

According To EN 10204-3.1
Disp. Advice / Cert 0080237066
Date 10/07/2013 Page 1

Your Order 5400179908
Copper
Project
Dated 01/05/2013
Our Confirmation No. 143280-60
Customer No. 606281
Sales Contact Fabienne Salamin
++41 (27) 457 6432
Certificate Dpt : 41 27 457 66 92

Aluminium plates in AA7075-T651, mill finish,
To AMS 4045K, AMS QQ-A-250/12 August 1997, ASTM B209 and SIE0002
Alumitex paper interleaved

Your article : 012-000503

Lot	Production No.	Weight	Quantity	Dimensions
R13495	6241629	8434.74 Lbs	38	0.250" x 60.50" x 144.50"

Mechanical and technological properties

Sample	Temper	Ksi-UTS	Ksi-YS	A%2Inch	HB							
min-max	T651	>=78	>=67	>=9								
min-max												

Measured values

R13495-1	T651	82.2	73.1	12	176							
R13495-2	T651	81.9	73.1	13	177							

Chemical composition

Required composition (% by weight)

Casting No	Si	Fe	Cu	Mn	Mg	Cr	Ni	Zn	Ti		
Min			1.2		2.1	.18		5.1			
Max	.40	.50	2.0	.30	2.9	.28	.05	6.1	.20		

Analysis results (% by weight)

Other elements: Each <= 0.05% Total <= 0.15%

31476332	0.06	0.17	1.52	.049	2.46	0.19	.0045	5.64	.021		
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Remark

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*** COUNTRY OF ORIGIN AND MANUFACTURE : SWITZERLAND ***

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Alain Thurre

Inspection Department

Valid without signature 03

Système de Management certifié

ISO 9001 / ISO 14001 / OHSAS 18001

Definition of abbreviations on demand

MATERIAL RECEIPT INSPECTION FORM

MATERIAL: M7075T6 B. 0.375 x 6.00

PO / BATCH NO.: PO 25481
M130175

DATE: August 25th, 2016

MATERIAL CERT REC'D: yes (bought Aug 25th)

THICKNESS ORDERED: 0.375 x 6.00"

QUANTITY RECEIVED: 5 PCS @ 30' each.

THICKNESS RECEIVED: 0.390 x 6.040"

QUANTITY INSPECTED: 5 PCS @ 30' each.

SHEET SIZE ORDERED:

QUANTITY REJECTED:

SHEET SIZE RECEIVED:

DESCRIPTION	NCR (Check Y/N)	COMMENTS
SURFACE DAMAGE	Y <input checked="" type="checkbox"/> N	
CORRECT FINISH	<input checked="" type="checkbox"/> N	
CORROSION	Y <input checked="" type="checkbox"/> N	
CORRECT GRAIN DIRECTION	<input checked="" type="checkbox"/> N	
CORRECT MATERIAL	<input checked="" type="checkbox"/> N	0.390"
CORRECT THICKNESS	<input checked="" type="checkbox"/> N	
PHOTO REQUIRED	Y <input checked="" type="checkbox"/> N	
CORRECT MATERIAL	<input checked="" type="checkbox"/> N	pins Q2-A-250/12
CORRECT REF # TO LINK CERT	<input checked="" type="checkbox"/> N	R1232
CORRECT MATERIAL IDENTIFICATION	<input checked="" type="checkbox"/> N	M7075T6 B. 0.375 x 6.00"
CORRECT M# ON THE MATERIAL	<input checked="" type="checkbox"/> N	M130175
DOES THIS MATERIAL REQUIRE ENGINEERING SIGN OFF	Y <input checked="" type="checkbox"/> N	
DOES THIS REQUIRE AN EXTRUSION REPORT	Y <input checked="" type="checkbox"/> N	

CUT SAMPLE PIECE OF MATERIAL AND PREFORM A HARDNESS CHECK. RECORD RESULTS BELOW					
TYPE OF MATERIAL	HRC	HRB	DUR A	DUR D	u/45
SIZE OF TEST SAMPLE					
HARDNESS / DUROMETER READING					

testers located in the Quality Office

QC 18 INSPECTION	ENGINEERING SIGNOFF (if required)
INSPECTED BY: <u>DAS</u> <u>16</u>	SIGNED OFF BY: <u> </u>
DATE: <u>9-89</u> <u>14/08/25</u>	DATE: <u> </u>

Attach this inspection sheet with the corresponding material cert and remit to be scanned and received in

MATERIAL RECEIPT INSPECTION FORM

MATERIAL: M7075T6 B 0.375" x 5.00"

PO / BATCH NO.: P0#25481

DATE: August 25th, 2014

M130175

MATERIAL CERT REC'D: Yes (today August 25th)

THICKNESS ORDERED: 0.375" x 5.000"

QUANTITY RECEIVED: 5 pcs @ 25^{lb} each.

THICKNESS RECEIVED: 0.370" x 5.040"

QUANTITY INSPECTED: 5 pcs @ 25^{lb} each.

SHEET SIZE ORDERED:

QUANTITY REJECTED:

SHEET SIZE RECEIVED:

DESCRIPTION	NCR (Check Y/N)	COMMENTS
SURFACE DAMAGE	Y <input checked="" type="checkbox"/> N	
CORRECT FINISH	<input checked="" type="checkbox"/> Y N	
CORROSION	Y <input checked="" type="checkbox"/> N	
CORRECT GRAIN DIRECTION	<input checked="" type="checkbox"/> Y N	
CORRECT MATERIAL	<input checked="" type="checkbox"/> Y N	
CORRECT THICKNESS	<input checked="" type="checkbox"/> Y N	<u>0.370"</u>
PHOTO REQUIRED	Y <input checked="" type="checkbox"/> N	
CORRECT MATERIAL	<input checked="" type="checkbox"/> Y N	<u>Q-A-250/12</u>
CORRECT REF # TO LINK CERT	<input checked="" type="checkbox"/> Y N	<u>R12372</u>
CORRECT MATERIAL IDENTIFICATION	<input checked="" type="checkbox"/> Y N	<u>M7075T6 B 0.375" x 5.00"</u>
CORRECT M# ON THE MATERIAL	<input checked="" type="checkbox"/> Y N	<u>M130175</u>
DOES THIS MATERIAL REQUIRE ENGINEERING SIGN OFF	Y <input checked="" type="checkbox"/> N	
DOES THIS REQUIRE AN EXTRUSION REPORT	Y <input checked="" type="checkbox"/> N	

CUT SAMPLE PIECE OF MATERIAL AND PREFORM A HARDNESS CHECK.
RECORD RESULTS BELOW

	HRC	HRB	DUR A	DUR D	
TYPE OF MATERIAL					<u>n/AS</u>
SIZE OF TEST SAMPLE					
HARDNESS / DUROMETER READING					

testers located in the Quality Office

QC 18 INSPECTION INSPECTED BY: <u>DAS 16</u> DATE: <u>9-89 14/08/25</u>	ENGINEERING SIGNOFF (if required) SIGNED OFF BY: _____ DATE: _____
--	---

Attach this inspection sheet with the corresponding material cert and remit to be scanned and received in



Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
Tel: 613 632 9577
Fax: 613 632 1053

PURCHASE ORDER

Purchase Order ID PO25481

Purchase Order Date 8/21/2014

PO Print Date 8/21/2014

Page Number 1 of 2

Order From : VC-COP001
THYSSENKRUPP MATERIALS CA LTD
O/A VPK METAL- C/O T27540/PO BOX 4275,POSTAL"A"
TORONTO, ON M5W 5V8
CA

Ship To : DART AEROSPACE LTD
1270 ABERDEEN
HAWKESBURY, ON K6A 1K7
CANADA

Contact Name

Vendor Phone 905 669 9444

Ship To Contact

Ship To Phone

Ship Via: VENDOR'S TRUCK

Ship Acct:

Buyer

Customer POID

Customer Tax #

Terms

Currency

FOB

Chantal Lavoie

10127-2607

Net 30

CAD

FCA - (Free Carrier)

Line Nbr	Reference Vendor Part Number Line Comments Delivery Comments	Description/ Mfg ID	Req Date/ Taxable Promise Date	CD	Req Qty/ Unit of Measure	PO Unit Price	Extended Price
1	M7075T6B0.375X6.000	7075-T6 Plate 0.375" X 6.000", QQ-A 250/12	8/22/2014 Yes 8/22/2014	FN	60.00 f	\$12.33	\$739.80
MATERIAL: 7075-T6 OR T651/T6510/T6511/T62 ALUMINUM BAR PER AMS-QQA-225/9 OR AMS 4122/4123/4186/4187 OR PER AMS-QQ-A-200/11 OR FROM PLATE QQ-A-250/12							
Line Total:							\$739.80
2	M7075T6B5.000X0.375	7075-T6 BAR 5.000" X 0.375"	8/22/2014 Yes 8/22/2014		60.00 f	\$10.42	\$625.20
MATERIAL: 7075-T6 OR T651/T6510/T6511/T62 ALUMINUM BAR PER AMS-QQA-225/9 OR AMS 4122/4123/4186/4187 OR PER AMS-QQ-A-200/11 OR FROM PLATE QQ-A-250/12							
Line Total:							\$625.20

PO Instructions: REF. PO25416 was deleted wrong vendor code

Note:

8/21/2014



Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
Tel: 613 632 9577
Fax: 613 632 1053

PURCHASE ORDER

Purchase Order ID **PO25481**

Purchase Order Date 8/21/2014

PO Print Date 8/21/2014

Page Number 2 of 2

Order From : VC-COP001
THYSSENKRUPP MATERIALS CA LTD
O/A VPK METAL- C/O T27540/PO BOX 4275,POSTAL"A"
TORONTO, ON M5W 5V8
CA

Ship To : DART AEROSPACE LTD
1270 ABERDEEN
HAWKESBURY, ON K6A 1K7
CANADA

Contact Name

Vendor Phone 905 669 9444

Ship To Contact

Ship To Phone

Ship Via: VENDOR'S TRUCK

Ship Acct:

Buyer

Customer POID

Customer Tax # 10127-2607

Terms

Currency

FOB

Chantal Lavoie

Net 30

CAD

FCA – (Free Carrier)

3	71401-45	8/22/2014	1.00	\$0.00	\$0.00
		No			

Procurement Quality Clauses

A005 RIGHT OF ENTRY

A012 CHEMICAL AND PHYSICAL TEST REPORTS

A017 RAW MATERIAL IDENTIFICATION (AS

APPLICABLE)

A026 CERTIFICATION OF MATERIAL CONFORMANCE

A040 NOTIFICATION OF QUALITY ESCAPE

A041 QUALITY MANAGEMENT SYSTEM

A042 DART NOTIFICATION BY SUPPLIER

A043 RETENTION OF QUALITY DOCUMENTS

Line Total: \$0.00

PO Total: \$1,365.00

PO Instructions: REF. PO25416 was deleted wrong vendor code

Note: Terms & Condition of Purchasing(Suppliers) and Procurement Quality Clauses are an integral part of our AS9100 requirements. To learn in detail, please visit www.dartaerospace.com for further explanation.

Change Nbr: 1

Change Date: 8/21/2014